

The graph plots 'Deg. F for 70 BI Product' on the y-axis (ranging from 275 to 400) against 'Days on Stream' on the x-axis (ranging from 0 to 16). Two data series are shown: 'MCM-22 Alone' (represented by a solid line with square markers) and 'Clay/MCM-22' (represented by a solid line with circular markers). The 'MCM-22 Alone' series starts at approximately 282°F at day 0, rises to about 318°F by day 4, and then continues a gradual upward trend to approximately 338°F by day 16. The 'Clay/MCM-22' series starts at approximately 282°F at day 0, dips slightly to 280°F at day 1, and then remains relatively stable, ending at approximately 295°F by day 16.

Days on Stream	MCM-22 Alone (Deg. F)	Clay/MCM-22 (Deg. F)
0	282	282
1	295	280
2	302	282
3	318	280
4	322	278
5	324	280
6	324	282
7	326	282
8	326	284
9	328	288
10	330	286
11	332	288
12	334	290
13	336	292
14	336	294
15	338	295

Fig. 1

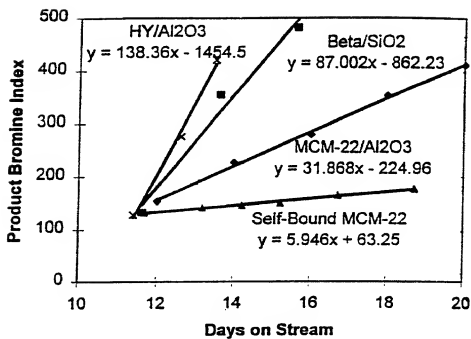


Fig. 2